Grindwell Norton Limited - PCR, India

| Document Name | Product specifications – Cryston TS | Rev. No. | 01 |
|---------------|-------------------------------------|-----------|------------|
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I. Product Description: Cryston TS

Cryston TS is silicon nitride bonded silicon carbide from Saint-Gobain Ceramic Materials. Its good load bearing strength, good oxidation resistance means longer life while its strength and low mass creates more efficient kiln furniture design that increase overall kiln efficiency

It can be used to manufacture a variety of setters and Plates of very low thickness ranging from 7 mm to 10 mm

II. Typical Physical Properties (measured on test samples):

| SI. No. | Properties | Unit | Spec. | Typical Values |
|---------|---|-------|-------|----------------------|
| 1 | Bulk Density | g/cc | >2.75 | 2.77 |
| 2 | Apparent Porosity | % | <13 | 10 |
| 3 | Cold Modulus of Rupture (At room temperature) | MPa | >120 | 135 |
| 4 | Hot Modulus of Rupture (At 1400°C) | MPa | >130 | 140 |
| 5 | Modulus of Elasticity | GPa | | 220 |
| 6 | Thermal Conductivity (at 1000°C) | W/m.K | | 18 |
| 7 | Co-efficient of thermal Expansion | /°C | | 4.4X10 ⁻⁶ |
| 8 | Maximum Service Temperature | °C | | 1450 |

III. Chemical Properties (typical):

| SI. No. | Components | Unit | Typical Values |
|---------|--------------------------------|------|----------------|
| 1 | SiC | % | 73 |
| 2 | Si ₃ N ₄ | % | 22 |
| 3 | Oxides | % | 5 |

IV. Storage: Store in a cool and dry place and handle with care as these are brittle in nature

V. Shelf Life: Not applicable.

Note: The physical & chemical properties and specification of the product represents typical average results obtained in accordance with generally accepted Indian Standards test methods conducted under controlled lab conditions, and are subject to normal manufacturing variations.